

### PRODUCT DESCRIPTION

Stontec ERF is a nominal 2mm thick flooring system with a decorative stain resistant surface. The color flake broadcast layer results in an attractive floor surface with unlimited color options and is sealed with an epoxy sealer to form a seamless overlayment. It is comprised of:

#### **Stonhard Primer**

Appropriate Primer for sealing and bonding to the substrate.

#### **Stonshield Aggregate**

Brightly colored quartz broadcast

#### **Stontec ERF Undercoat**

A three-component, high solids, epoxy undercoat consisting of resin, curing agent and filler

#### **Stontec Flakes**

Brightly colored flakes

#### **Stonkote CE4**

A two-component, high solids, high performance, UV resistant, clear epoxy sealer

### OPTIONS

#### **Cove Base**

To provide for an integral seal at the joint between the floor and the wall, cove bases in heights from 2 to 6 in./5 to 15 cm are available.

#### **Thickness**

For areas requiring increased thickness, a 1/8 to 3/16 in./0.31 to 0.47 cm of epoxy mortar may be added.

### PACKAGING

Stontec ERF is packaged in units for easy handling. Each unit consists of:

#### **Stonshield Aggregate**

2 bags of colored quartz aggregate

#### **Stontec ERF Undercoat**

0.66 carton containing:

6 foil bags of Amine

6 poly bags of Resin

0.66 boxes of Undercoat Filler

#### **Stontec Flakes**

0.67 individual boxes of small (1/16 in.) colored flakes  
or

0.50 individual boxes of large (1/4 in.) colored flakes

### PHYSICAL CHARACTERISTICS

<b>Tensile Strength</b> . . . . .	5,200 psi (ASTM D-638)
<b>Flexural Modulus of Elasticity</b> . . . . .	1.7x10 <sup>6</sup> psi (ASTM D-790)
<b>Hardness</b> . . . . .	.85 to 90 (ASTM D-2240, Shore D)
<b>Impact Resistance</b> . . . . .	> 160 in./lbs. (ASTM D-4226)
<b>Abrasion Resistance</b> . . . . .	0.03 gm max. weight loss (ASTM D-4060, CS-17)
<b>Cure Rate</b> . . . . .	12 hours for foot traffic (@ 77°F/25°C)                      24 hours for normal operations
<b>Flexural Strength</b> . . . . .	4,000 psi (ASTM D-790)
<b>Flammability</b> . . . . .	Class I (ASTM E-648)
<b>Linear Coefficient of Thermal Expansion</b> . . . . .	1.7x10 <sup>-6</sup> in./in. °F (ASTM C-531)
<b>VOC Content</b> . . . . .	ERF Undercoat - 34 g/l (ASTM D-2369, Method E)                      Stonkote CE4 - 34 g/l

**Note:** The above physical properties were measured in accordance with the referenced standards. Samples of the actual floor system, including binder and filler, were used as test specimens. All sample preparation and testing is conducted in a laboratory environment, values obtained on field applied materials may vary and certain test methods can only be conducted on lab made test coupons.

#### **Stonkote CE4**

1 carton containing:  
6 foil bags of Amine  
6 poly bags of Resin

**IMPORTANT:** Appropriate Primer must be ordered separately depending on the substrate.

### COVERAGE

Each unit of Stontec ERF will cover approximately 200 sq. ft./18.6 sq. m of surface at a 2 mm nominal thickness.

### STORAGE CONDITIONS

Store all components of Stontec ERF between 60 to 85°F/16 to 30°C in a dry area. Avoid excessive heat and do not freeze. The shelf life is 3 years in the original, unopened container.

## COLOR

Stontec ERF is available in twelve standard colors in small (1/16 in.) or large (1/4 in.) sized flakes. Refer to the Stontec Color Sheet. Custom colors are available upon request.

**Note:** Micro (1/32 in.) flakes are available upon special request.

## SUBSTRATE

Stontec ERF, with the appropriate primer, is suitable for application over properly prepared concrete, wood, brick, quarry tile, metal or Stonhard Stonset grouts. For questions regarding other possible substrates or an appropriate primer, contact your local Stonhard representative or Technical Service.

## SUBSTRATE PREPARATION

Proper preparation is critical to ensure an adequate bond and system performance. The substrate must be dry and properly prepared utilizing mechanical methods. Questions regarding substrate preparation should be directed to your local Stonhard representative or Technical Service.

## PRIMING

The use of the appropriate primer is necessary for all applications of Stontec ERF. The primer must be fully cured prior to application of the undercoat.

## MIXING

- Proper mixing is critical for the products to exhibit the proper application properties, cure properties and ultimate physical properties.
- Mechanical mixing is required for all components.
- See Stontec ERF Directions for further details.

## APPLYING

- DO NOT attempt to install material if the temperature of Stontec ERF components and substrate are not within 60 to 85°F/16 to 30°C. **The cure time and application properties of**

**the material will be severely affected.**

- The primer is mixed, applied to the floor and broadcasted to refusal with Stonshield aggregate. The primer is allowed to cure and excess aggregate is removed.
- The undercoat is mixed, applied to the floor and broadcasted to refusal with Stontec Flakes. The undercoat is allowed to cure and excess flake is removed.
- Stonshield sealer is mixed, applied to the floor and allowed to cure. The floor is lightly sanded and vacuumed.
- A second Stonshield sealer is applied to the floor and allowed to cure.

Refer to the Stontec ERF Directions for further detail.

## NOTES

- Procedures for maintenance of the flooring system during operations are described in the Stonklean Floor Cleaning Procedures Brochure.
- Specific information regarding chemical resistance is available in the Stontec Chemical Resistance Guide.
- Safety Data Sheets for Stontec ERF are available on line at [www.stonhard.com](http://www.stonhard.com) under Products or upon request.
- A staff of technical service engineers is available to assist with installation, or to answer questions related to Stonhard flooring products.
- Requests for technical service or literature can be made through local sales representatives and offices, or corporate offices located worldwide.
- The appearance of all floor, wall and lining systems will change over time due to normal wear, abrasion, traffic and cleaning. Generally, high gloss coatings are subject to a reduction in gloss, while matte finish coatings can increase in gloss level under normal operating conditions.
- Surface texture of resinous flooring surfaces can change over time as a result of wear and surface contaminants. Surfaces should be cleaned regularly and deep cleaned periodically to ensure no contaminant buildup occurs. Surfaces should be periodically inspected to ensure they are performing as expected and may require traction-enhancing maintenance to ensure they continue to meet expectations for the particular area and conditions of use.

### IMPORTANT:

Stonhard believes the information contained here to be true and accurate as of the date of publication. Stonhard makes no warranty, expressed or implied, based on this literature and assumes no responsibility for consequential or incidental damages in the use of the systems described, including any warranty of merchantability or fitness. Information contained here is for evaluation only. We further reserve the right to modify and change products or literature at any time and without prior notice.

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